

## novaphit SSTC / Passo 3

## Material profile:

 Gasket material made of expanded graphite (purity 99 % min.) with an expanded metal inlay made of chrome-nickel steel (material no. 1.4404 / AISI 316 L).

## Typical applications:

- highest thermal and mechanical loads as well as frequently changing loads.
- saturated steam, superheated steam, heat carrier oils.

## Supply data:

Sheet sizes in mm: 1000x1000 / 1500x1500
Thickness in mm: 1.0 / 1.5 / 2.0 / 3.0

- Special sheet sizes upon request
- Other thicknesses upon request

General	Binders:	without organic binder		
data	Approvals:	DVGW / KTW / BAM (max. 200 °C/130bar) / Fire Safe		
	Anti-stick coating:	none		
	Colour: Sheet size and thickness tolerance	Urey acc DIN 28 091-1		
	Property	Standard	Unity	Value *
Physical properties	Identification	DIN 28 091-4	<b>_</b>	GR-10-I-1M-Cr
(Gasket thickn. 2.00mm)	Density	DIN 28 090-2	[g/cm³]	1.35
	Tensile strength longitudinal	DIN 52 910	[N/mm²]	17
	transverse		[N/mm²]	8
	Residual stress σ <sub>dE/16</sub> 175℃	DIN 52 913	[N/mm²]	47
	300°C		[N/mm²]	45
	Compressibility Recovery	ASTM F 36 J ASTM F 36 J	[%] [%]	40 15
	Cold compressibility ε <sub>κsw</sub>	DIN 28 090-2	[%]	39.0
	Cold recovery ε <sub>KRW</sub> Hotcreep ε <sub>WSW/300</sub>	DIN 28 090-2 DIN 28 090-2	[%] [%]	4.0 2.0
	Hot recovery £ <sub>WRW/300</sub> Recovery R	DIN 28 090-2 DIN 28 090-2	[%] [mm]	3.5 0.070
	Specific leakage rate Specific leakage rate $\lambda_{2,0}$	DIN 3535-6 DIN 28 090-2	[mg/m₊s] [mg/m₊s]	≤ 0.100 0.050
	Fluid resistance <u>ASTM IRM903</u>	ASTM F 146 5h/150℃		
	Weight change Thickness increase		[%] [%]	30 6
	ASTM Fuel B Weight change	5h/23 °C	[%]	30
	I hickness increase		[%]	6
		אוטן 28 טפט 28 אונטן	[ppm]	50
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\* = Mode (typical value) Issue: 11.07 Modifications: 13 Supersedes all prior versions The technical data stated has been determined with standard material under laboratroy conditions. With the variety of installation and operating conditions no guarantee claim can be inferred regarding the behaviour of a flanged joint.

We reserve the right to product changes which serve the purpose of technical progress.