



GKS C4R D 5 SPARE PARTS LIST

comer industries
fluid power

Item	Spare Parts	Code No	Number per Motor	Stock per 1000 Motor	NOTES
1	SCREW M6x20-12.9	NS	6	100	
2	SPRING WASHER 6H	NS	6	100	
3	DUST SEAL 35x42x2	2.999230022	1	*	
4	SPIGOT FLANGE	2.999300009	1	10	
5	SHAFT SEAL 35x48x5,5	2.999230006	1	*	
6	"O" RING 53x1,8	2.999220530	1	*	
7	THRUST WASHER I	NS	1	15	
8	AXIAL NEEDLE BEARING AXK 3552	NS	1	50	
9	THRUST WASHER II	NS	1	15	
10	KEY A10x8x45	NS	1	50	
11	BALL 5	2.999210002	2	20	
12	SHAFT GKS...C4R **	2.999350007	1	10	
13	HOUSING **	2.999510001	1	10	
14	PLUG G 1/2	2.999240012	2	100	
15	WASHER 21x26	2.999250007	2	100	
16	<u>CARDAN SHAFT</u>				
	For GKS... 50 L=77 mm	2.999110086	1	10	
	For GKS... 80 L=82 mm	2.999110087	1	10	
	For GKS...100 L=85 mm	2.999110088	1	10	
	For GKS...125 L=90 mm	2.999110089	1	10	
	For GKS...160 L=96 mm	2.999110090	1	10	
	For GKS...200 L=103 mm	2.999110091	1	10	
	For GKS...250 L=111 mm	2.999110092	1	10	
	For GKS...315 L=123 mm	2.999110093	1	10	
	For GKS...400 L=138 mm	2.999110094	1	10	
17	"O" RING 90x2	NS	4	*	
18	DISTRIBUTOR PLATE	2.999150003	1	10	
19	<u>ROLL-GEROLLER SET GKS</u>				
	For GKS 50 W=9,0 mm	2.999120011	1	10	
	For GKS 80 W=14,0 mm	2.999120012	1	10	
	For GKS 100 W= 17,4 mm	2.999120013	1	10	
	For GKS 125 W= 21,8 mm	2.999120014	1	10	
	For GKS 160 W= 27,8 mm	2.999120015	1	10	
	For GKS 200 W= 34,8 mm	2.999120016	1	10	
	For GKS 250 W= 43,5 mm	2.999120017	1	10	
	For GKS 315 W= 54,8 mm	2.999120018	1	10	
	For GKS 400 W= 69,4 mm	2.999120019	1	10	
20	DISTRIBUTOR PLATE GKS...D 5	2.999150007	1	10	
21	END COVER	2.999190023	1	10	
22	WASHER 13x17	2.999250001	1	100	



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23	PLUG G 1/4	2.999240001	1	100	
24	WASHER 8x12	2.999000008	5	1000	
25	SCREW M8xL				
	For GKS... rear ports 50... L=40 mm	NS	5	30	
	For GKS... rear ports 80... L=45 mm	NS	5	30	
	For GKS... rear ports 100... L=50 mm	NS	5	30	
	For GKS... rear ports 125... L=55 mm	NS	5	30	
	For GKS... rear ports 160... L=60 mm	NS	5	30	
	For GKS... rear ports 200... L=70 mm	NS	5	30	
	For GKS... rear ports 250... L=75 mm	NS	5	30	
	For GKS... rear ports 315... L=90 mm	NS	5	30	
	For GKS... rear ports 400... L=105 mm	NS	5	30	
26	NAME PLATE	NS	1	10	
27	RIVET 2x5	2.999290002	2	100	

NOTES: * - Contained in Seal Kit. Code No 6.874990009.
 ** - Separate housing or shaft not available.
 NS = Commercial part Not Sold By Comer Industries

Seal Kit for GKS...C4R D 5 ES

Item	Spare Parts	Code No 6.874990009	Number per Motor	Stock per 1000 Motors	NOTES
3	DUST SEAL 35x42x2		1	30	
5	SHAFT SEAL 35x48x5,5		1		
6	"O" RING 53x1,8		1		
17	"O" RING 90x2		4		

Tightening Torques

Item	Tightening, daNm
1	0,6÷0,8
14	3÷3,5
23	2÷2,5
25	2,5÷2,8



GKS ASSEMBLY DRAWING

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